

JAX TOOL LIFE CUTTING OIL

NON-CHLORINATED CUTTING OIL



INDUSTRIAL

PRODUCT DESCRIPTION

JAX Tool Life Cutting Oil produces the finest precision work in all types of machining operations.

PRODUCT BENEFITS

- **Minimizes Tool Wear and Breakage**
- **Reduces Repair and Replacement Costs**
- **Reduces Number of Rejected Parts**
- **Formulated with Non-Chlorinated Additives for Enhanced Performance**
- **Ensures More Exact Tolerances, Reduced Tap Breakage and Cleaner, More Precise Threads**
- *Tool Life Cutting Oil is available in Trigger Spray and Yorker Bottles*

APPLICATIONS

- Alloy materials
- Stainless steel (300 and 400 series)
- Aluminum and aluminum alloys
- Brass
- Soft copper
- High-carbon steel
- Magnesium
- Beryllium
- Titanium
- Phosphor bronze
- Chrome-moly
- Many plastics
- Plexiglas®



INDUSTRIAL

JAX TOOL LIFE CUTTING OIL

TYPICAL PROPERTIES	TOOL LIFE CUTTING OIL	METHOD
Flash Point	406°F (208°C)	ASTM D 92, typical
Viscosity	22.96 cSt @40°C	ASTM D 445
Texture	Light Oil	
Appearance	Light Straw	
Consistency	Light	
Specific Gravity	0.86 for Concentrate	ASTM D 1298

JAX products undergo continual improvement in formulation and manufacture. The values indicated in this PDS are typical production values at the time of this writing. JAX reserves the right to alter and update product data and typical values at any time without notice. It is the responsibility of the installer and/or purchaser to determine if these specifications are adequate and proper for the intended application. MSDS information may be found at www.jax.com or by contacting JAX INC.

CONTAINER SIZE	TOOL LIFE CUTTING OIL
55 Gallon Drum	00217-055
5 Gallon Pail	00217-005
4-1 Gallon Case	00217-004
16 oz. Trigger Spray (12/cs)	00217-007
16 oz. Yorker (12/cs)	00217-009



JAX INC.

Menomonee Falls, WI • Sacramento, CA • Nashville, TN
800.782.8850 • 262.781.8850 • www.jax.com

